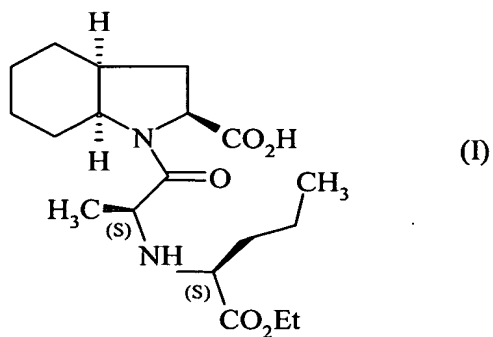


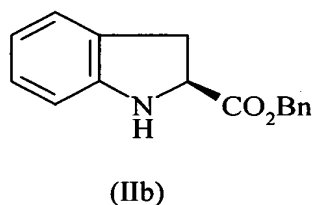
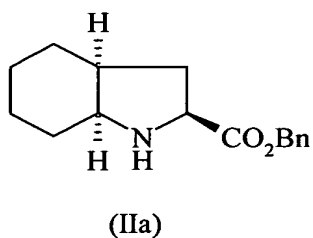
# LISTING OF CLAIMS

Claims 1-6 (CANCELED)

7. (NEW) A process for the industrial synthesis of perindopril of formula (I)

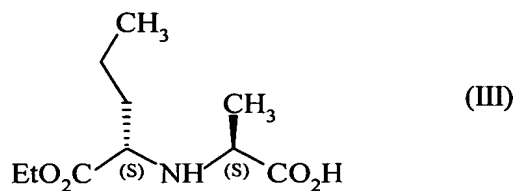


and pharmaceutically acceptable salts thereof, wherein a benzyl ester of formula (IIa) or (IIb) :



or an addition salt of the ester of formula (IIa) or (IIb) with a mineral acid or organic acid, is reacted

with a compound of formula (III) :



in the presence of a coupling agent selected from:

(1,3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride,

- (1,3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride / 1-hydroxybenzotriazole,  
(1,3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride / 1-hydroxy-7-azabenzotriazole,  
(1,3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride / N-hydroxysuccinimide,  
5 (1,3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride / 3-hydroxy-3,4-dihydro-4-oxo-1,2,3-benzotriazine,  
(1,3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride / N-hydroxyphthalimide,  
dicyclohexylcarbodiimide / 1-hydroxy-7-azabenzotriazole,  
dicyclohexylcarbodiimide / N-hydroxysuccinimide,  
10 dicyclohexylcarbodiimide / 3-hydroxy-3,4-dihydro-4-oxo-1,2,3-benzotriazine,  
dicyclohexylcarbodiimide / N-hydroxyphthalimide,  
O-(benzotriazol-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate,  
O-(7-azabenzotriazol-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate,  
O-(benzotriazol-1-yl)-1,1,3,3-tetramethyluronium tetrafluoroborate,  
15 benzotriazol-1-yl-oxytripyrrolidinophosphonium hexafluorophosphate,  
benzotriazol-1-yl-oxy-tris(dimethylamino)phosphonium hexafluorophosphate,  
O-(benzotriazol-1-yl)-1,1,3,3-bis(tetramethylene)uronium hexafluorophosphate,  
O-(benzotriazol-1-yl)-1,1,3,3-bis(pentamethylene)uronium hexafluorophosphate,  
chloro-tripyrrolidinophosphonium hexafluorophosphate,  
20 chloro-1,1,3,3-bis(tetramethylene)formamidinium hexafluorophosphate,  
chloro-1,1,3,3-bis(pentamethylene)formamidinium hexafluorophosphate,  
N-ethoxycarbonyl-2-ethoxy-1,2-dihydroquinoline,  
O-[(ethoxycarbonyl)-cyanomethyleneamino]-1,1,3,3-tetramethyluronium tetrafluoroborate,  
O-(3,4-dihydro-4-oxo-1,2,3-benzotriazin-3-yl)-1,1,3,3-tetramethyluronium  
25 tetrafluoroborate,  
O-(3,4-dihydro-4-oxo-1,2,3-benzotriazin-3-yl)-1,1,3,3-tetramethyluronium  
tetrafluoroborate / 1-hydroxybenzotriazole,  
O-(3,4-dihydro-4-oxo-1,2,3-benzotriazin-3-yl)-1,1,3,3-tetramethyluronium  
tetrafluoroborate / N-methylmorpholine,  
30 O-(3,4-dihydro-4-oxo-1,2,3-benzotriazin-3-yl)-1,1,3,3-tetramethyluronium  
tetrafluoroborate / collidine,  
O-(1,2-dihydro-2-oxo-1-pyridyl)-1,1,3,3-tetramethyluronium tetrafluoroborate,

- O-(1,2-dihydro-2-oxo-1-pyridyl)-1,1,3,3-tetramethyluronium tetrafluoroborate /  
1-hydroxybenzotriazole,  
O-(1,2-dihydro-2-oxo-1-pyridyl)-1,1,3,3-bis(tetramethylene)uronium hexafluorophosphate,  
O-(1,2-dihydro-2-oxo-1-pyridyl)-1,1,3,3-bis(tetramethylene)uronium hexafluoro-  
5 phosphate / 1-hydroxy-benzotriazole,  
O-(N-succinimidyl)-1,1,3,3-tetramethyluronium tetrafluoroborate,  
O-(N-succinimidyl)-1,1,3,3-bis(tetramethylene)uronium tetrafluoroborate,  
O-(N-succinimidyl)-1,1,3,3-bis(tetramethylene)uronium tetrafluoroborate / 1-hydroxy-  
benzotriazole,  
10 O-(5-norbornene-2,3-dicarboximido)-1,1,3,3-tetramethyluronium tetrafluoroborate,  
propanephosphonic anhydride,  
N-hydroxy-5-norbornene-2,3-dicarboxylic acid imide,  
and N-hydroxy-1,2-dihydro-2-oxo-pyridine,  
  
optionally in the presence of a base,  
15 to yield, after catalytic hydrogenation in the presence of palladium, perindopril of  
formula (I), which is converted, if desired, into a pharmaceutically acceptable salt.
8. (NEW) The process of Claim 7 for the synthesis of perindopril in the form of its tert-  
butylamine salt.
9. (NEW) The process of Claim 7, wherein the compound of formula (IIa) is used as  
20 starting material.
10. (NEW) The process of Claim 7, wherein the compound of formula (IIb) is used as  
starting material.
11. (NEW) The process of Claim 9, wherein the hydrogenation reaction is carried out  
under a hydrogen pressure of less than 10 bars.
- 25 12. (NEW) The process of Claim 10, wherein the hydrogenation reaction is carried out  
under a hydrogen pressure of from 10 to 35 bars.